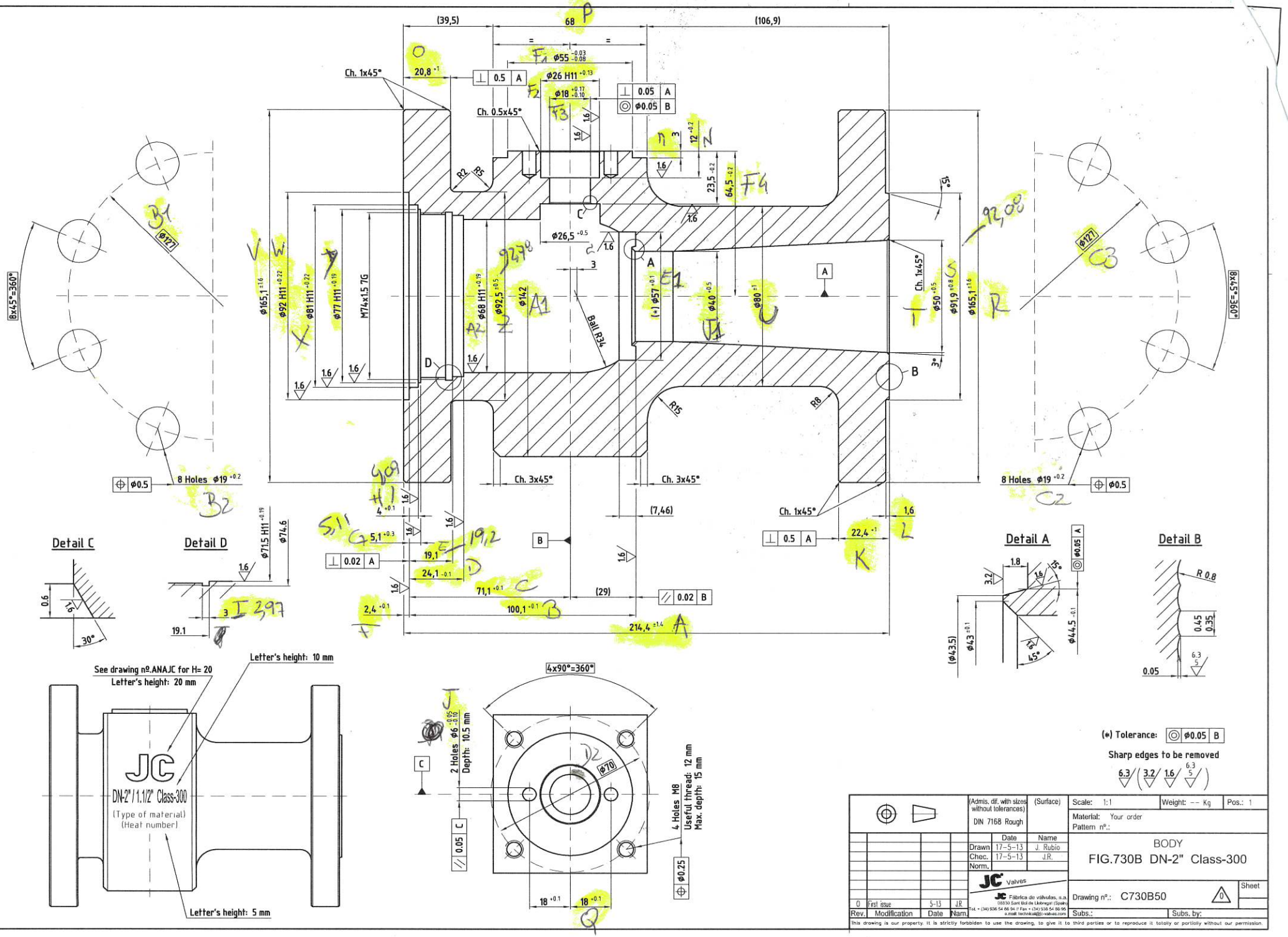
(39,5)
68
(106,9)
Ch. 1x45°
20,8 +1
0.5 A
ø55 -0.03 -0.08
ø26 H11 +0.13
ø18 +0.17 +0.10
0.05 A
ø0.05 B
Ch. 0.5x45°
12 -0.2
23,5 -0.2
64,5 -0.2
ø26,5 -0.5
3
ø165,1 ±1.6
ø92 H11 -0.22
ø81 H11 -0.22
ø77 H11 -0.19
M74x1.5 7G
ø68 H11 -0.19
ø92,5 ±0.5
ø142
Ball R34
(*) ø57 -0.1
ø40 -0.5
ø80 ±1
Ch. 1x45°
ø50 -0.5
ø91,9 ±0.8
ø165,1 ±1.6
R2
R5
R15
R8
3°
8x45°=360°
ø127
8 Holes ø19 +0.2
ø0.5
Ch. 3x45°
Ch. 3x45°
(7,46)
Ch. 1x45°
0.5 A
22,4 -1
4 +0.1
5,1 +0.3
19,1
24,1 -0.1
0.02 A
71,1 +0.1
(29)
0.02 B
2,4 +0.1
100,1 +0.1
214,4 ±1.4
ø71,5 H11 +0.19
ø74,6
19.1
Detail C
0.6
1.6
30°
Detail D
Detail A
1.8
3.2
ø0.05 A
15°
45°
ø44,5 -0.1
ø43 ±0.1
(ø43,5)
Detail B
R 0.8
0.45
0.35
6.3
5
0.05
See drawing nº.ANAJC for H= 20
Letter's height: 20 mm
Letter's height: 10 mm
JC
DN-2" / 1.1/2" Class-300
(Type of material)
(Heat number)
Letter's height: 5 mm
4x90°=360°
2 Holes ø6 +0.15 +0.10
Depth: 10.5 mm
ø70
4 Holes M8
Useful thread: 12 mm
Max. depth: 15 mm
0.05 C
ø0.25
18 +0.1
18 +0.1
(*) Tolerance: ø0.05 B
Sharp edges to be removed
6.3 3.2 1.6 6.3 5
DIN 7168 Part 1. General tolerances on length & angular measures
DIN 7168 Part 2. General tolerances of shape
DIN 7168 Part 3. General tolerances of position
(Admis. dif. with sizes without tolerances)
DIN 7168 Rough
(Surface)
Scale: 1:1
Weight: -- Kg
Pos.: 1
Material: Your order
Pattern nº.:
Date
Name
Drawn 17-5-13 J. Rubio
Chec. 17-5-13 J.R.
Norm.
BODY
FIG.730B DN-2" Class-300
JC Valves
JC Fábrica de válvulas, s.a.
08830 Sant Boi de Llobregat (Spain)
Tel. + (34) 936 54 86 94 // Fax + (34) 936 54 86 95
e.mail: technical@jc-valves.com
Drawing nº.: C730B50
0
Sheet
Subs.:
Subs. by:
0 First issue 5-13 J.R.
Rev. Modification Date Nam.
This drawing is our property. It is strictly forbidden to use the drawing, to give it to third parties or to reproduce it totally or partially without our permission.